

Date: Monday, 01/10/2007 2:16:25 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.
 Job Number : 34909
 Estimate Number : 10804
 P.O. Number : *N/A*
 This Issue : 01/10/2007 S.O. No. : *N/A*
 Prsht Rev. : NC
 First Issue : 28/09/2007 Type : SMALL /MED FAB
 Previous Run : 00015
 Written By : *[Signature]*
 Checked & Approved By : *[Signature]*
 Comment :

Drawing Name : D412-705-013
 Part Number : D412705013
 Drawing Number : PRELIM./ECN 1040P
 Project Number : *N/A*
 Drawing Revision : *N/A*
 Material : *N/A*
 Due Date : 05/10/2007



Qty: 2 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK:

2 X D412-705-013 B *23260*

SP

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE FROM KIT:

1 X D3245-041 B *23260*

1 X D3245-042 B *23266*

A

AND DISCARD

7/10/13

SP

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PICK NEW KIT:

ADD TO KIT:

1 X D3245-041 B *34902*

1 X D3245-042 B *34910*

6/1/07

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Drawing Name: D412-705-013

Job Number: 34909

Part Number: D412705013

Job Number:



Seq. #:

Machine Or Operation:

Description :

17 X MS20427M33 B ☒ Step 6
4 X MS21060L3K B ☒ Step 7
1 X D3245-5 B ☒ Step 8
1 X D3245 B ☒ Step 9

4.0

D3245041

Access Panel Assembly

Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
Panel B 34907

5.0

D3245042

Access Panel Assembly

Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
Panel B 34910

6.0

MS20427M33

Rivet

Comment: Qty.: 17.0000 Each(s)/Unit Total: 34.0000 Each(s)
Rivet M15541 M105653

7.0

MS21060L3K

Nut Plate

Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)
Nut Plate M105057

8.0

D32455

Angle Plate

Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
* Gasket 20763

9.0

D3245

Gasket

Comment: Qty.: 1.0000 sf(s)/Unit Total: 2.0000 sf(s)
Gasket batch: 20763 cut qty 1 9.50" x 0.70"

10.0

QC4

INSPECT 100% KITS FOR COMPLETENESS

Comment: INSPECT 100% KITS FOR COMPLETENESS

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Drawing Name: D412-705-013

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Part Number: D412705013

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE USING NEW B/N

CHG

07-001
per NB
Rev A

7/10/4 Sep

29

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

2
07/10/04

Job Completion



U 07-10-04

POSITIVE RECALL

EFFECTIVE *07-10-01*

AUTH *u*

RELEASED *u*

DATE *07-10-01*

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 07.09.25	Job No.:	ADR Yes/No: YES	ADR Date: 07.09.25	ECN #: 1040P
Product No.: D412-705-013/-015		Created By: <i>[Signature]</i>	Approved By: <i>[Signature]</i>	
Product Name: INTAKE PLENUM & DRIVESHAFT TUNNEL MOD KITS		Checked By: <i>[Signature]</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	YES	LL	
Production Engineering Coord	YES	EC/DD	
Director Quality Assurance	YES	DT/SS	
Customer Order Processing	NO		

Distribution	Reqd	Resp	Received
Customer Technical Support	NO		
Marketing	NO		

Reason for Change:
EDWARDS & ASSOCIATES REQUIRE PARTS WITHOUT HOLES TO SERVICE BELL 412EP AIRCRAFT. KIT IS NOT COMPATIBLE WITH 412EP.

Documents Affected:
RELEASE PRELIMINARY ISSUES OF D3245-1 REV. B AND D3256-1 REV. C

Handwritten notes:
 1x D3245-5
 1x D3245
 14 D3256-3 92561
 33x MS2042 F0133
 4x MS2042 L3K
 2015

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	MB		07.09.25
2	Update Blue/Pink/DSI Folder and Electronic Files	N			
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
4	Update Grey Project Binder	N			
5	Move Electronic Files	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Create/Update Change Record Form	N			
9	Create/Update PPP's	N			
10	Update Controlled PDF Files	N			
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	N			
15	Update Access (ARC) Database	N			
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	N			
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	EC/DD		
23	Update FAI Sheets	Y	EC/DD		
24	Create/Update CNC Programs	Y	EC/DD		
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	Y	JM	SEE NOTE 2 BELOW.	
28	Update Paperwork Kits in Stock	N			
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:

1) ENG. IS RELEASING D3245-1 REV. B AND D3256-1 REV. C DRAWINGS AS PRELIMINARY ISSUE TO ADDRESS CUSTOMER'S REQUIREMENTS. REVISION OF DRAWINGS AND INSTALLATION INTRUCTIONS IS UNDERWAY.

2) IDENTIFY D412-705-013/-015 AS "NOT COMPATIBLE WITH BELL 412EP AIRCRAFTS".